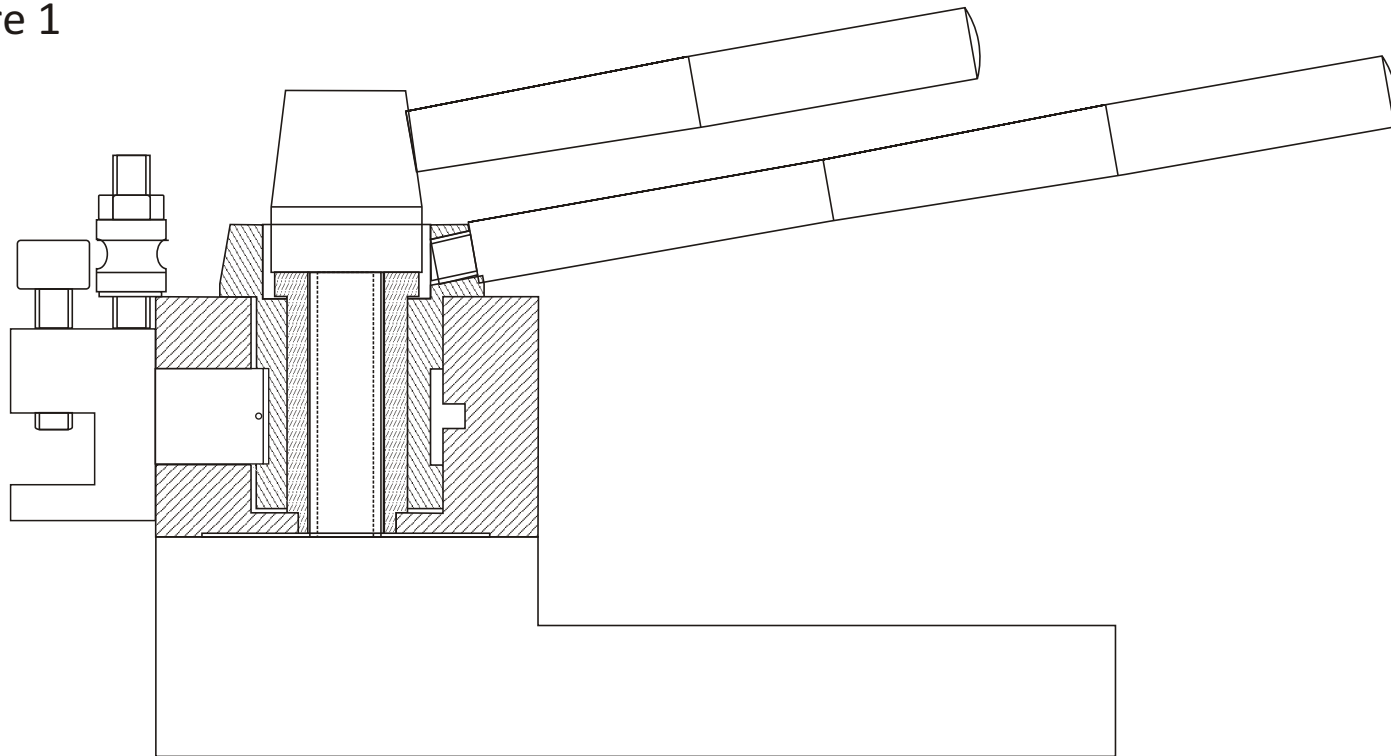


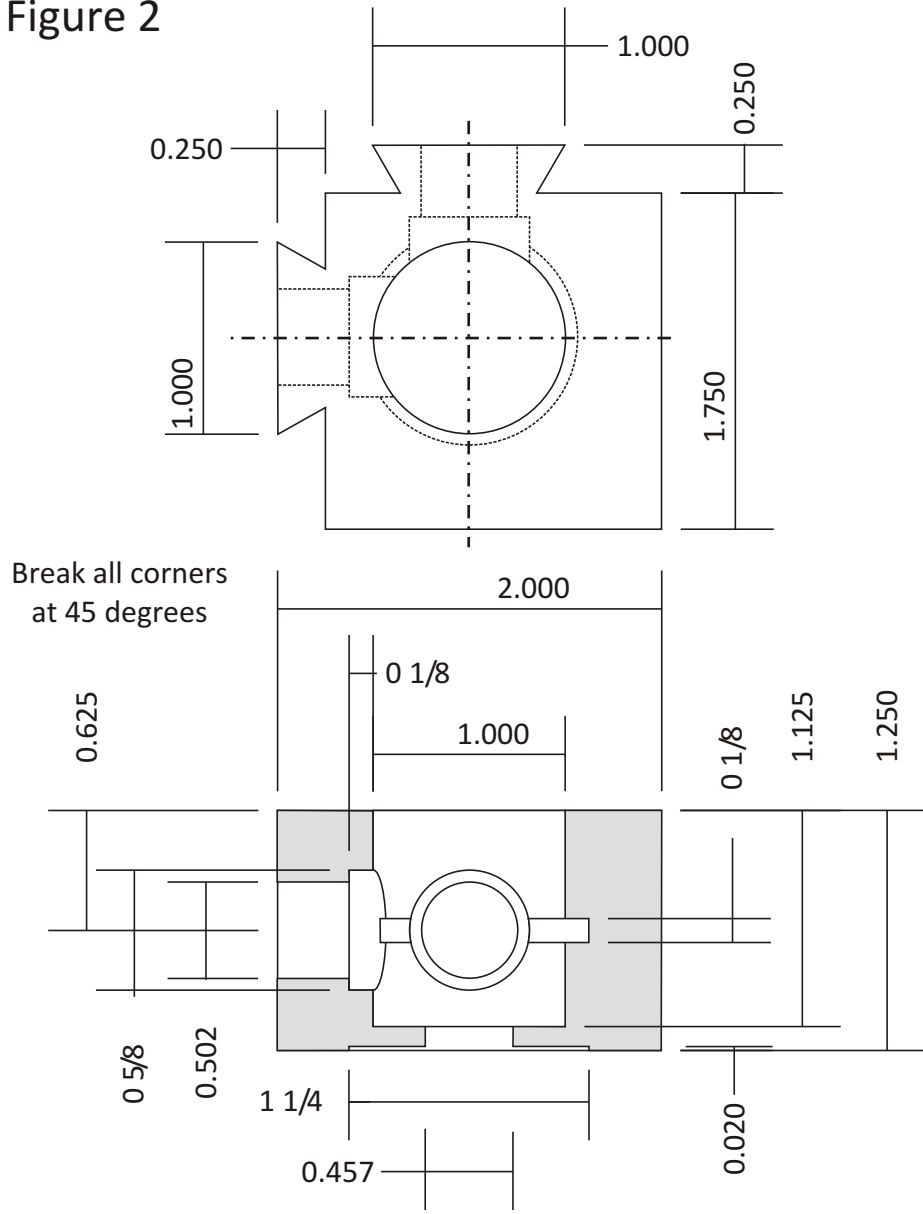
Figure 1



General Arrangement of Toolpost

Attached to top slide using original clamp nut

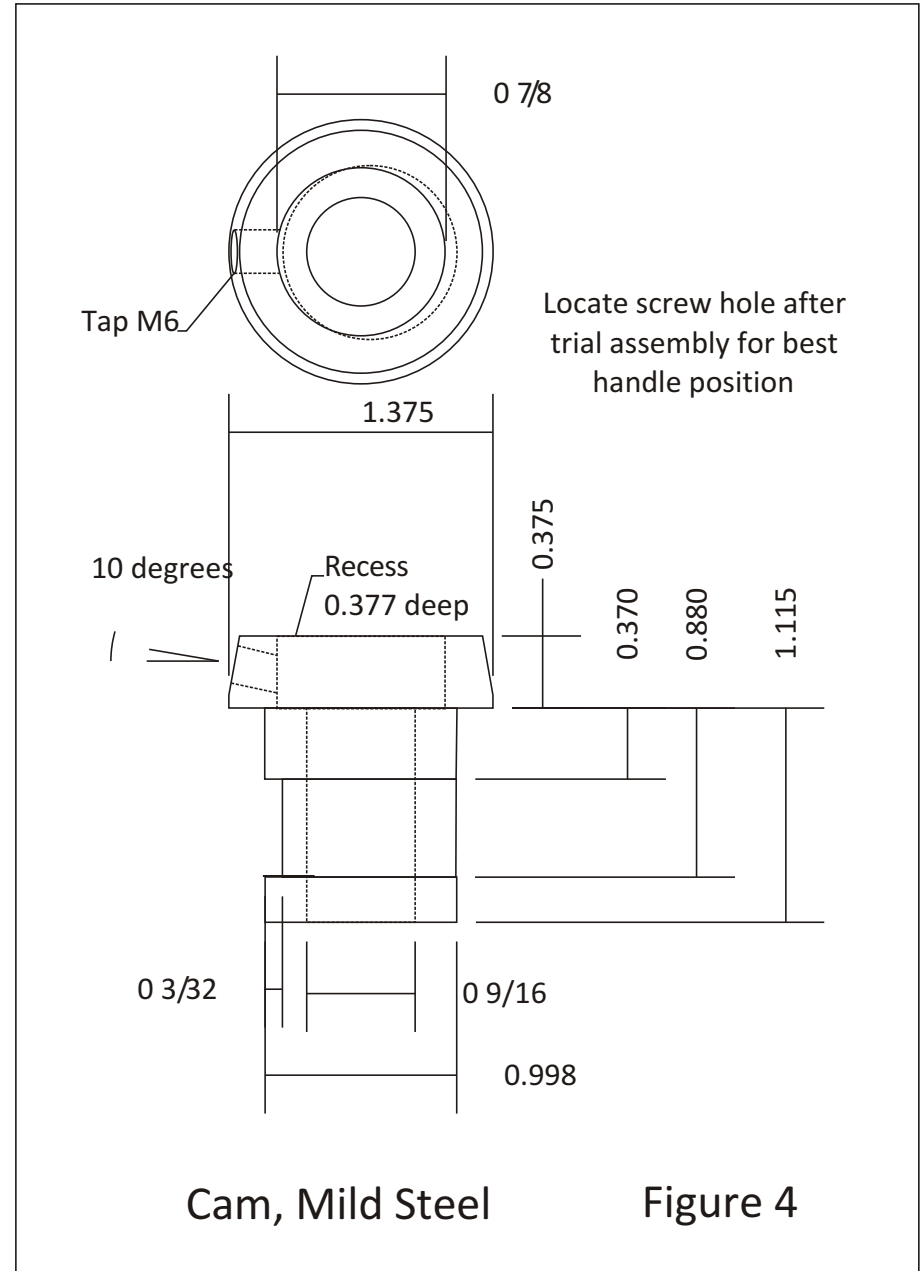
Figure 2



Break all corners
at 45 degrees

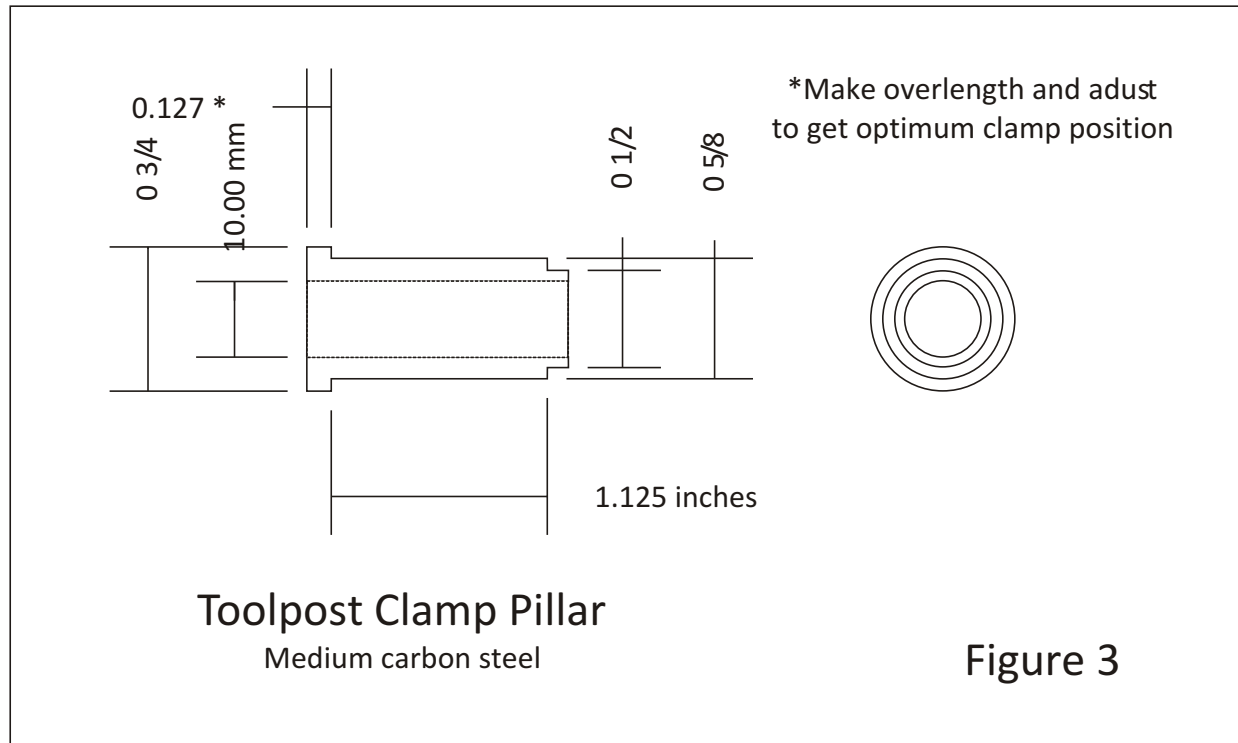
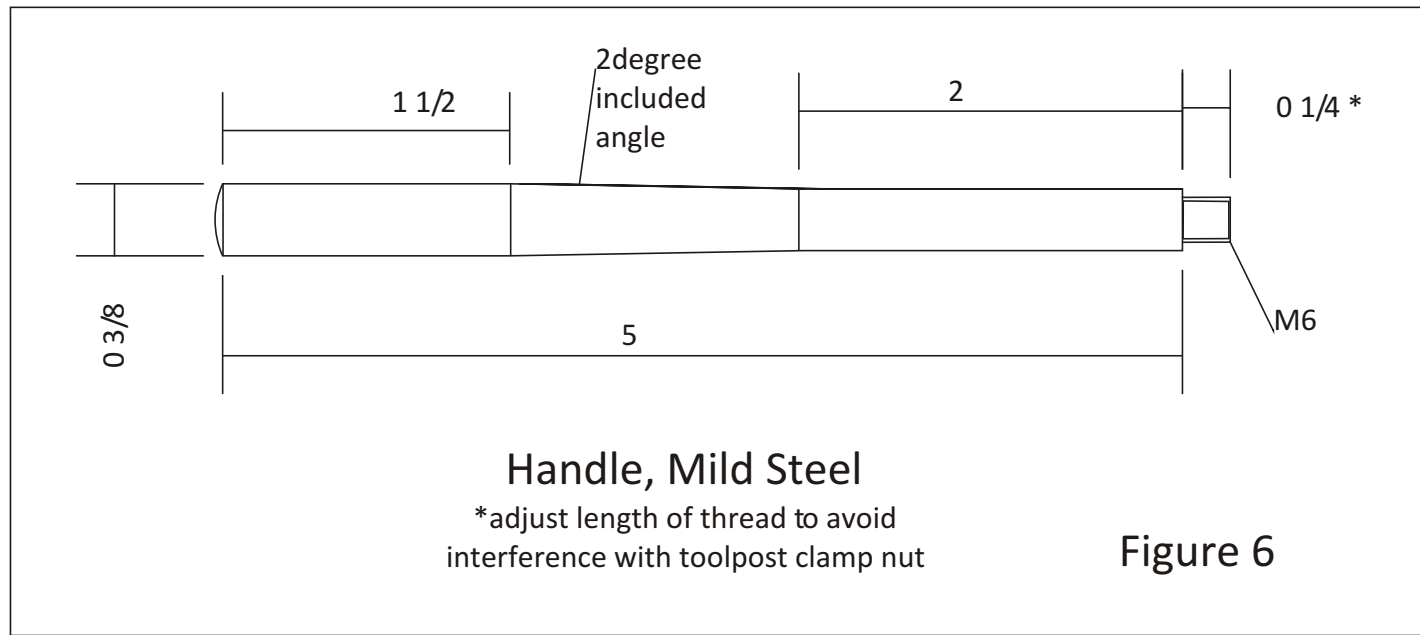
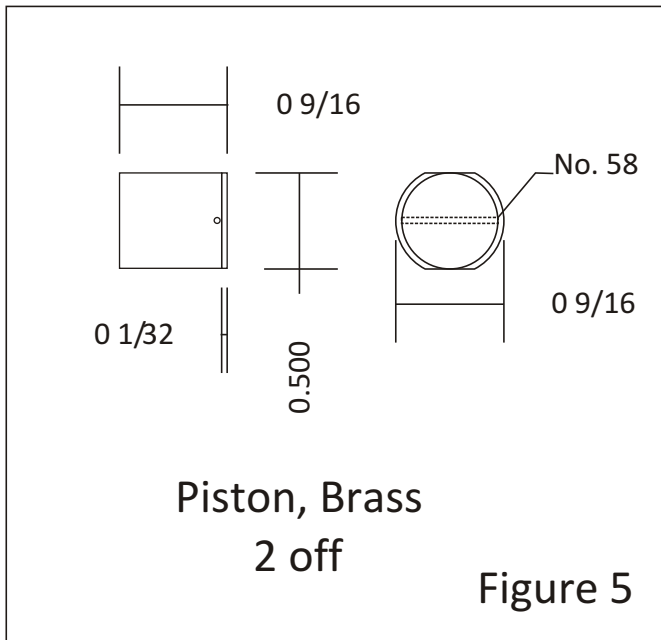
Toolpost Block

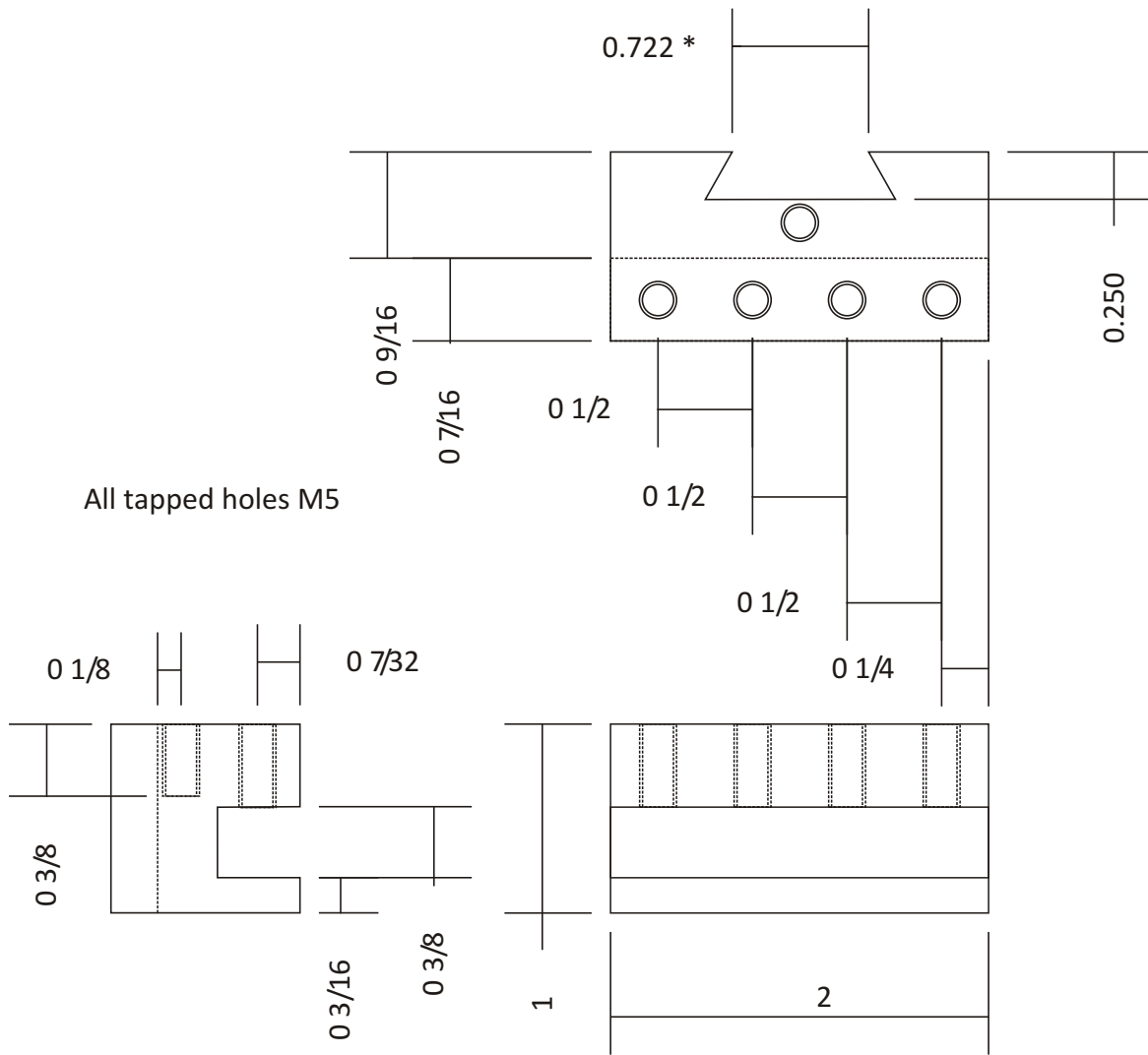
Mild Steel or Continuous Cast Iron



Cam, Mild Steel

Figure 4





Standard Toolholder, Mild Steel

*Adjust dovetail to match toolpost
dovetail detail same for all styles of holder

Figure 7

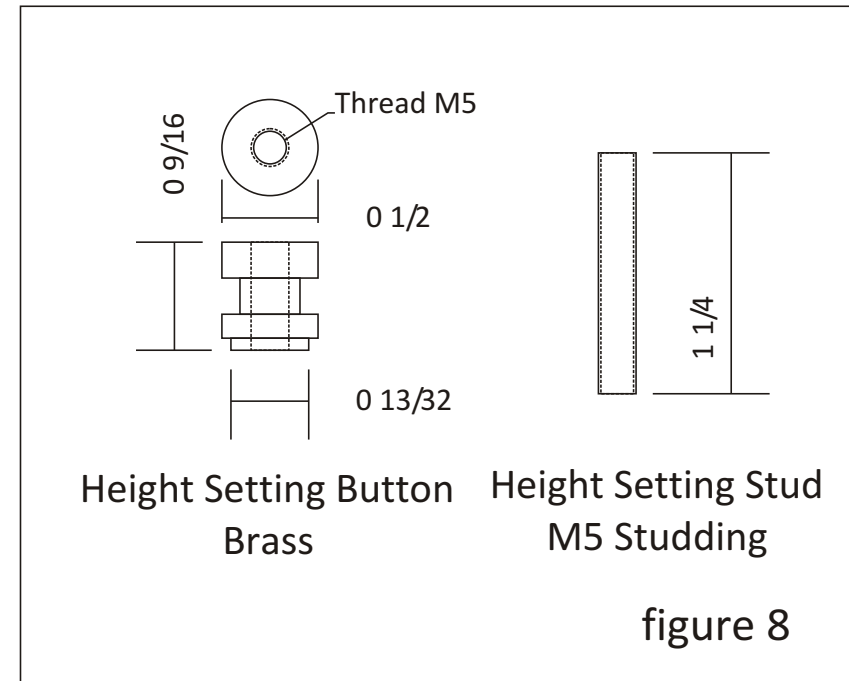
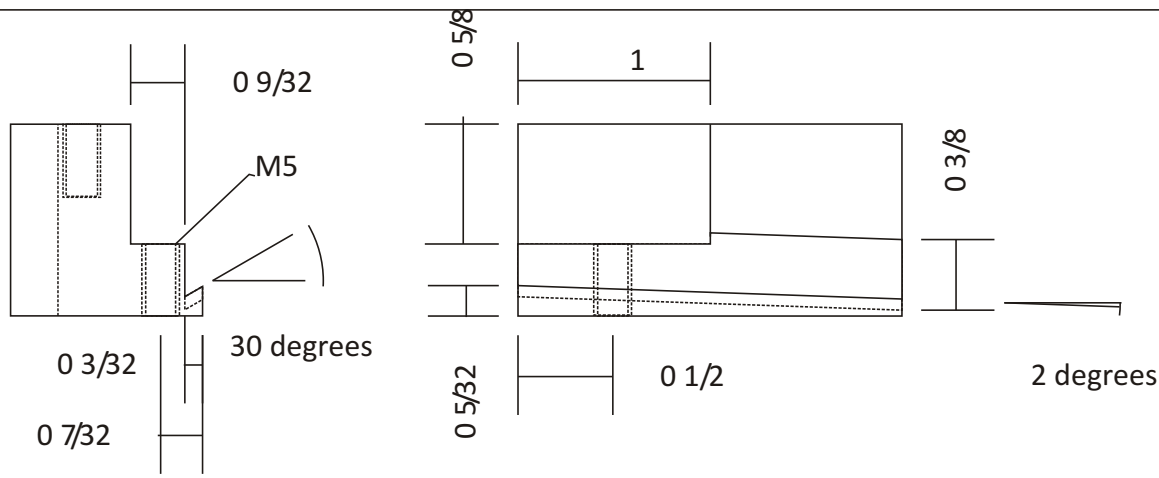


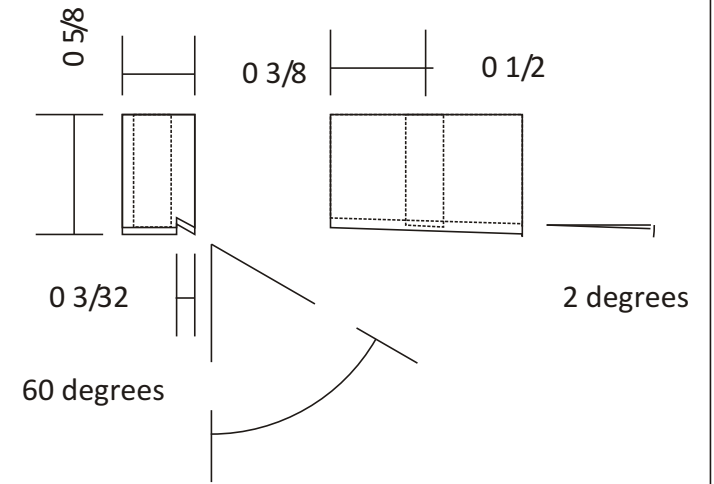
figure 8



Parting Toolholder Body, Mild Steel

Other details as standard toolholder

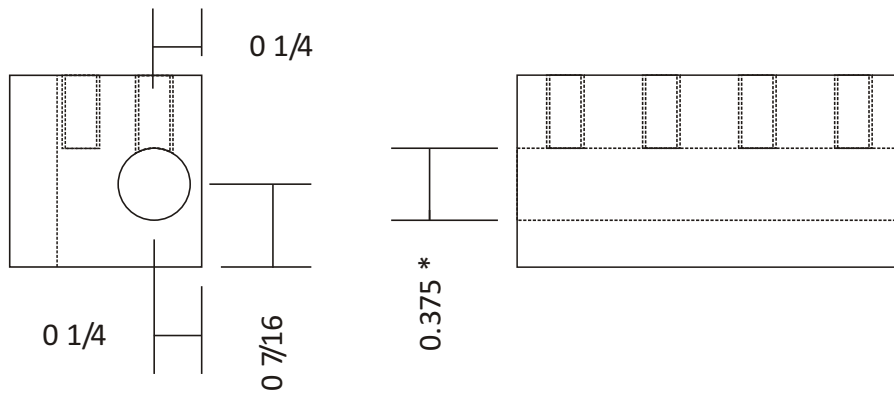
Figure 10



Parting Toolholder Clamp

Mild Steel

Figure 11

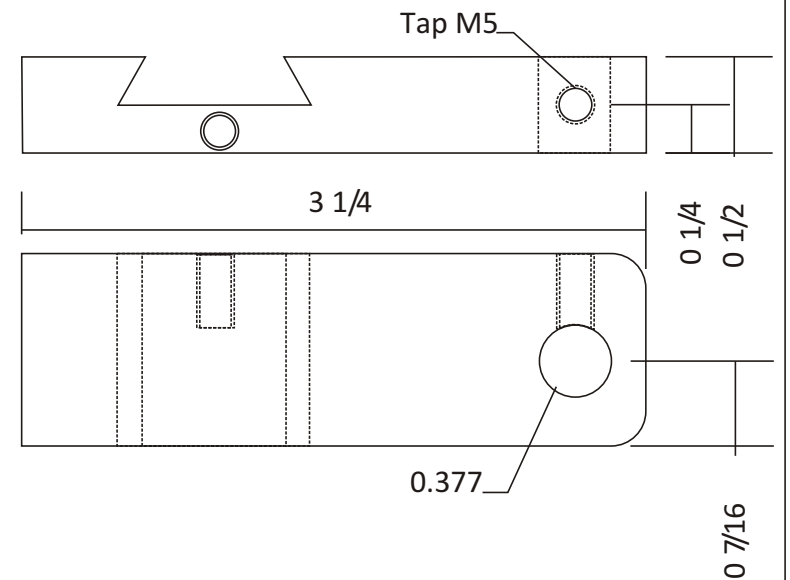


Boring Toolholder, Mild Steel

*ream bore as required to suit other tools

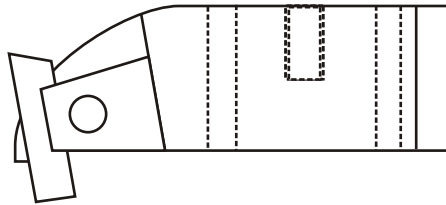
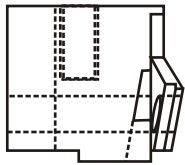
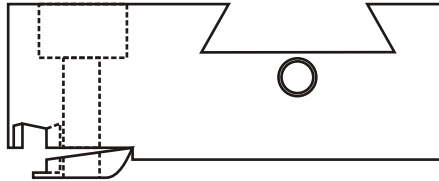
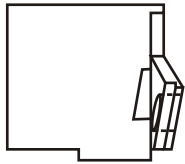
Other details as standard toolholder

Figure 9



DTI Holder, Aluminium Alloy

*or bore to suit DTI



Concept for a Quick Change
Tangential Toolholder

Figure 12